

Date: Wednesday, 10/3/2007 8:41:42 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 204 STEP LUG	
Job Number	: 34992				
Estimate Number	: 11843				
P.O. Number	: N/A		Part Number	: D23381	
This Issue	: 10/3/2007	S.O. No. : N/A	Drawing Number	: D2338 REV B	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: B	
Previous Run	: 31209		Material	: N/A	
Written By			Due Date	: 10/20/2007	
Checked & Approved By	: KJL 10.03		Qty:	10 Um: Each	
Comment	: Est. B 00.03.24 Separated -1 from -2 EC				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0"	
	Comment: Qty.: 0.3827 f(s)/Unit Total : 3.0618 f(s) 6061-T6 Bar .50" x 6.0" Material: 6061-T6 0.5 x 6.0" Batch: M105/45 1 blank makes one D2338-1 & one D2338-2	J.L 07/11/13	
2.0	BAND SAW	BAND SAW	
	Comment: BAND SAW Cut Blanks 8.75" long	J.L 07/11/13	
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
	Comment: HAAS CNC VERTICAL MACHINING #1 Machine per folio D2338 Tumble & Deburr	S.F 07/11/14	(10)
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	S.F 07/11/14	(10)
5.0	QC8	SECOND CHECK	
	Comment: SECOND CHECK	SG 07.11.15	(10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 01/11/17  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 10/3/2007 8:41:42 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 204 STEP LUG

Job Number: 34992

Part Number: D23381

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WIP DATE*

*10/01/11* **10**

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*10/01/11*

Job Completion



*10/01/11*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	34992
Description: Endplate	Part Number:	D2338-1
Inspection Dwg: D2338 Rev: B		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

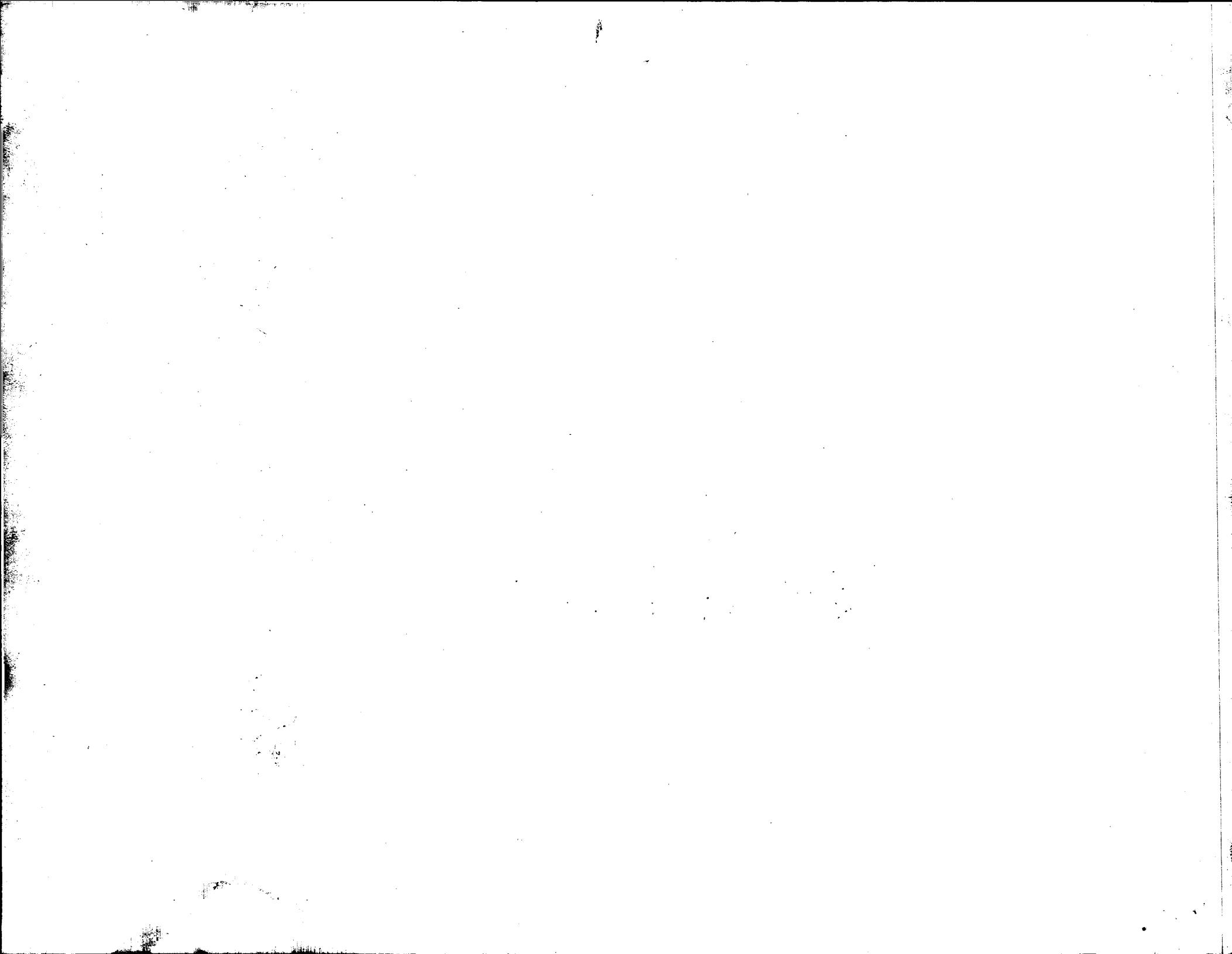
## X First Article Prototype

Measured by:	J.P
Date:	02/11/14

Audited by:	29
Date:	07/11/17

<b>Prototype Approval:</b>	N/A
<b>Date:</b>	N/A

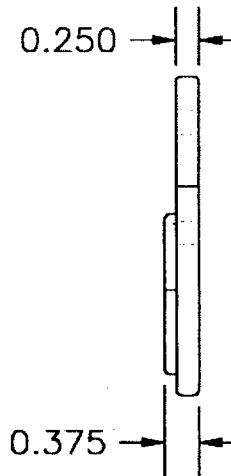
<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	07.03.23	New Issue	KJ/JLM	JL



**DART****RELEASED**  
97/04/22 DS

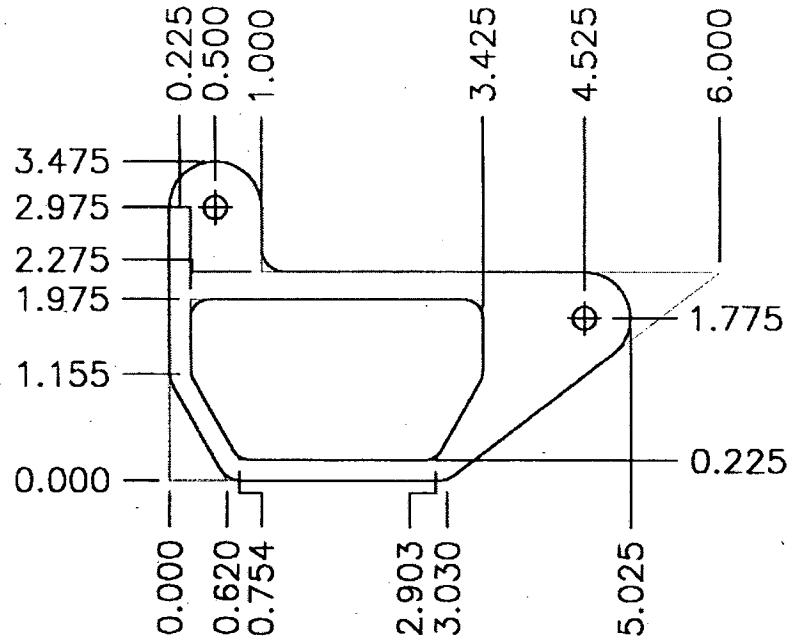
UNDER REVIEW

CZ - U-11

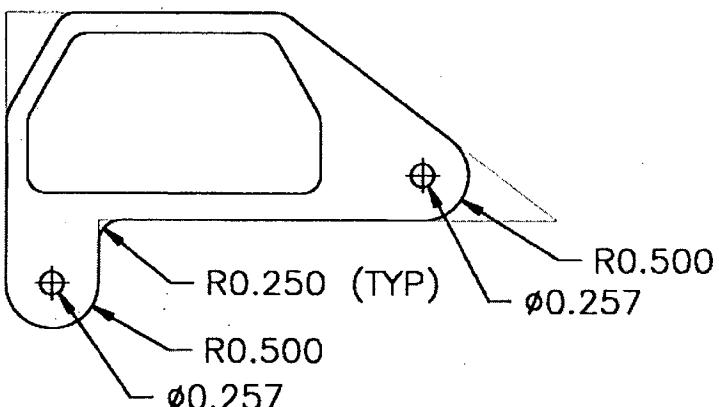


D2338-1

DESIGN	DRAWN BY	DART AEROSPACE LTD
B WILLIAMS	K HAND	VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO.
R3	R3	D2338
DATE	TITLE	SHEET 1 OF 1
95/01/25	ENDPLATE	SCALE
B	96.03.29	1:2
	RE-DESIGN AND ADD D2338-2	



NOTE: BREAK ALL EDGES R0.063 MAX



D2338-2

MATERIAL: 6061-T6, 0.25 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER NO. 34932